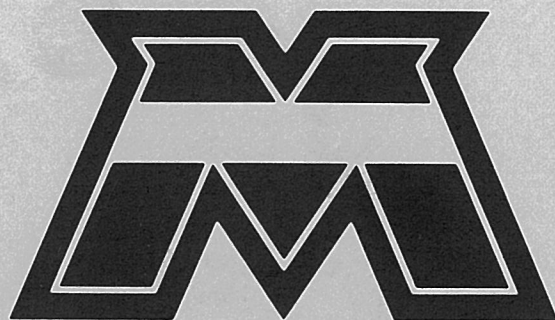




PARTS CATALOG (SOLEX 4600 D.O.T.)

 **MOTOBECANE**



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ACCESSORIES,
MOPEDS,
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ILLUSTRATED PARTS CATALOG

(SOLEX 4600 D.O.T.)

This section of the Dealer Manual identifies all parts required for service replacement on the Solex 4600 D.O.T.

The Table of Contents page lists the main subjects covered by each figure of the Illustrated Parts Catalog. Every parts or assembly listed has an Index Number which corresponds to the Index Number of the illustration. The index numbering commences with "1" and runs consecutively for each figure.

The part number listed must always be used when ordering parts. To ensure that the parts listing is kept up-to-date, the information that will be provided periodically in the form of Parts Bulletins should be noted on the appropriate figure and the Parts Bulletin filed in this binder in the section provided.

Revised pages will be issued as necessary. Upon receipt, they should be inserted in the corresponding section of the manual according to the instructions that will be issued at that time.

The column "Qty. Assy" (Quantity per Assembly) shows the quantity of a particular part required for the assembly illustrated.

NOTE: Always quote the part number and description when ordering parts to safeguard against typographical errors. No parts will be shipped from the Motobecane Parts Department without a full and correct part number.

SECRET

The following information was obtained from a confidential source who has provided reliable information in the past.

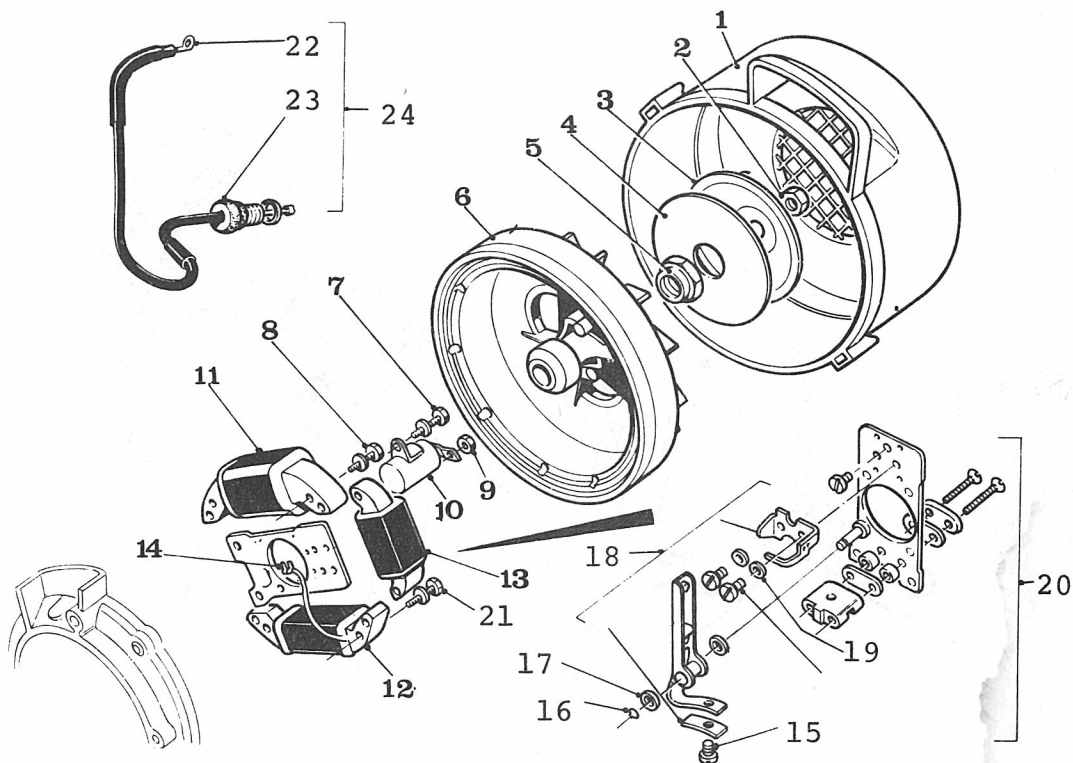
The source has advised that the information is being provided for your information only and should not be disseminated to other personnel.

The source has also advised that the information is being provided for your information only and should not be disseminated to other personnel.

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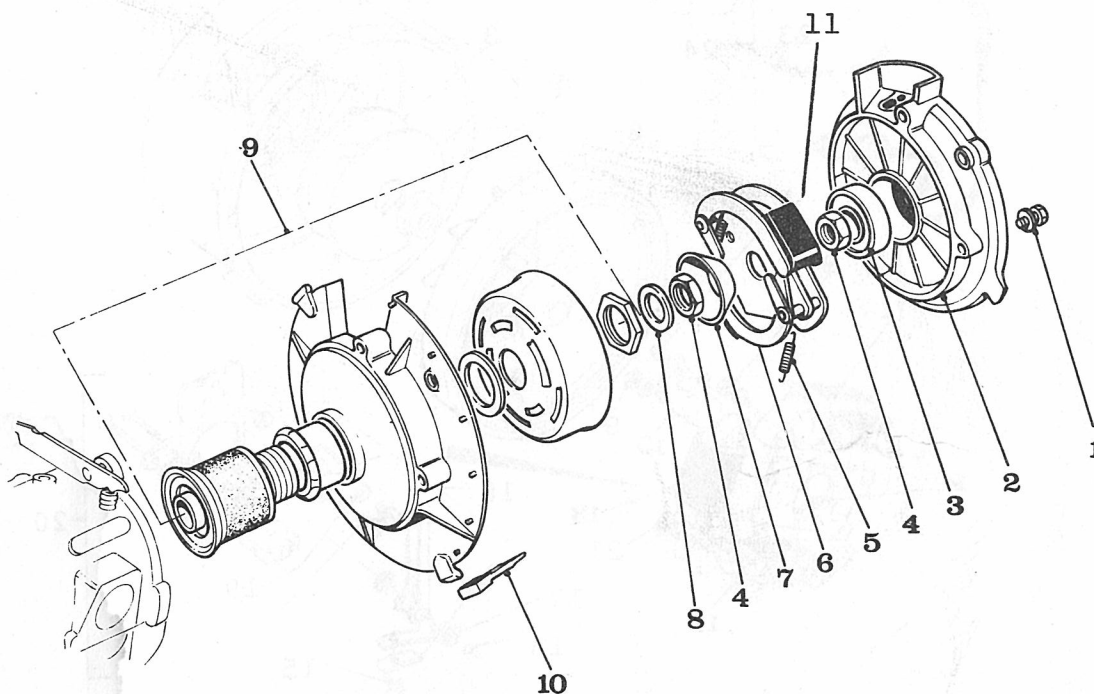
The source has also advised that the information is being provided for your information only and should not be disseminated to other personnel.

The source has also advised that the information is being provided for your information only and should not be disseminated to other personnel.



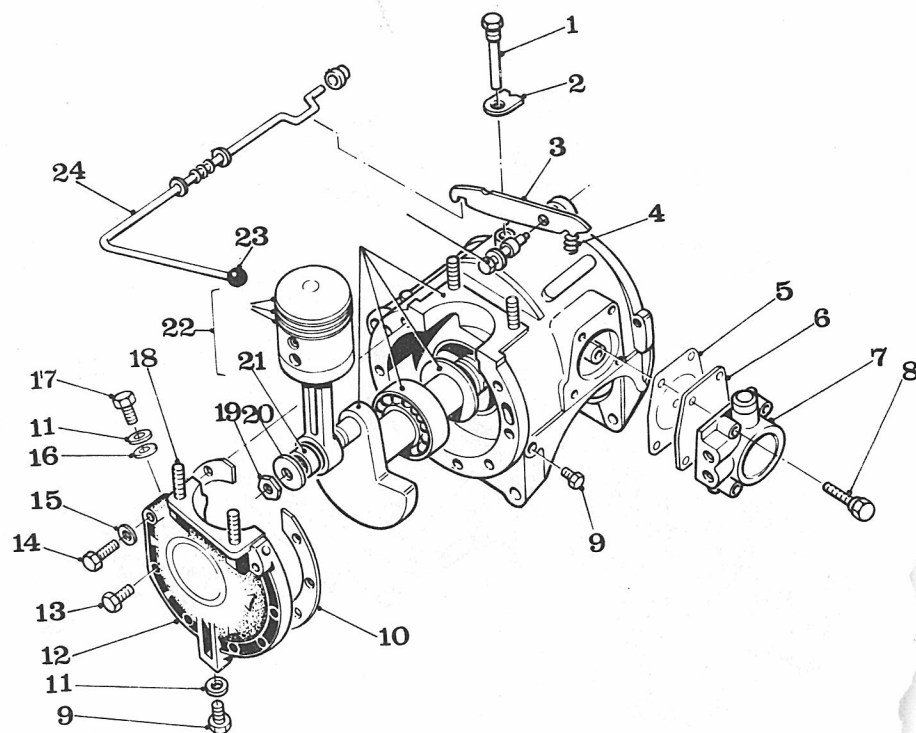
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60771	1	Flywheel Cover (White)
2	60972	1	Nut
3	60969	1	Rotor Deflector
4	60970	1	Rubber Gasket
5	60971	1	Rotor Lock Nut
6	61219	1	Rotor
7	61303	1	Bolt (D4/75)
8	60763	6	Bolt (D4/75)
9	60002	1	Nut (D4/75 - H35)
10	60802	1	Condenser
11	60772	1	Ignition Coil
12	13294-00-000	1	Lighting Coil
13	13309-00-000	1	Stoplight Coil
14	60082	1	Lighting Coil Terminal
15	60084	1	Bolt
16	60805	1	Circlip
17	60804	1	Washer
18	61014	1	Contact
19	60036	2	Washer
20	60775	1	Points Complete
21	11147-00-000	2	Bolt
22	60843	1	Terminal S.P. Wire
23	61299	1	Threaded Terminal
24	60934	1	Spark Plug Wire

Flywheel Magneto
Fig. 1



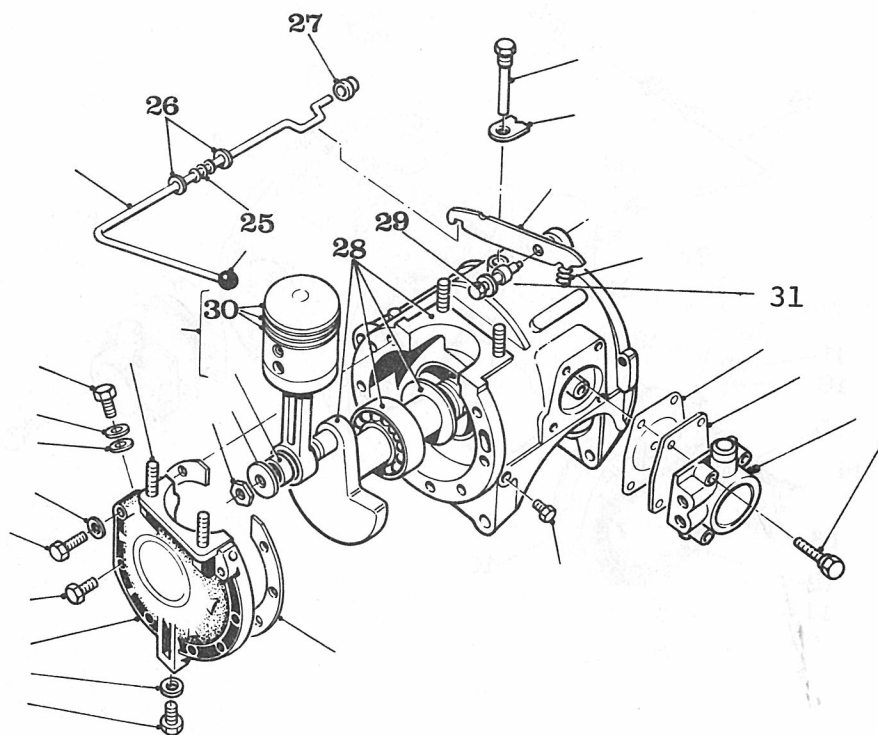
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	61215	1	Bolt
2	11094-00-000	1	Stator Plate
3	60074	1	Flywheel Bearing
4	60491	2	Nut
5	60815	2	Clutch Spring
6	60978	1	Clutch Complete
7	60977	1	Deflector and Gasket
8	61348	1	Washer
9	61287	1	Roller Assembly (Complete)
10	60484	2	Cover Clip
11	60816	2	Clutch Pad

Clutch and Drive Roller
Fig. 2



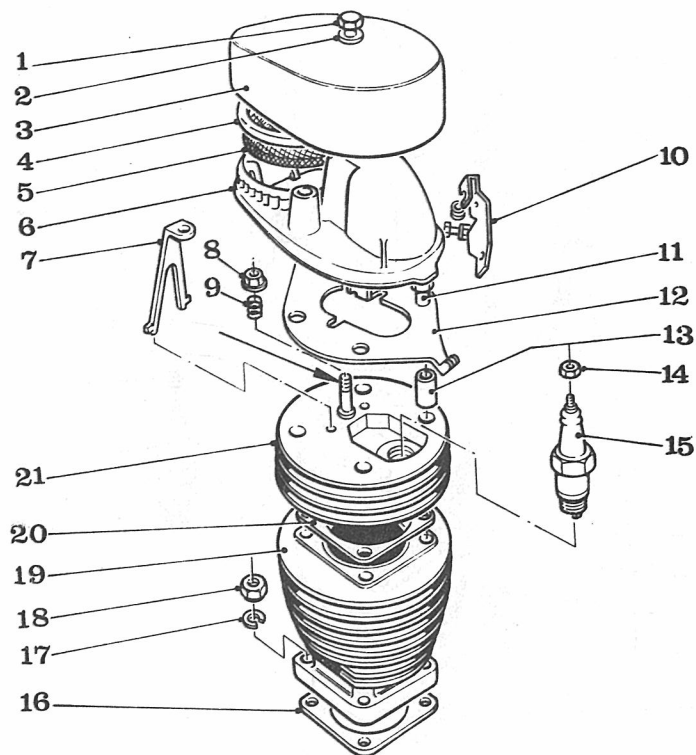
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60781	1	Bolt
2	60780	1	Spark Plug Lead Holder
3	62254	1	Engine Plate Lever
4	60792	1	Spring
5	60434	1	Pump Seating Piece
6	60023	1	Fuel Pump Membrane
7	60846	1	Fuel Pump
8	60763	4	Bolt
9	60056	2	Bolt
10	60414	1	Crankcase Seal
11	61361	2	Washer
12	60413	1	Crankcase End Cover
13	60044	6	Bolt
14	60415	2	Bolt
15	60043	2	Washer
16	60019	1	Washer
17	60029	1	Bolt
18	60015	4	Cylinder Stud
19	60867	1	Crankshaft Nut
20	60024	1	Distance Washer
21	60849	1	Spacer - Crank
22	60497	1	Connecting Rod and Piston
23	62154	1	Raising Crank Ball
24	62255	1	Motor Raising Crank

Crankcase Assembly
Fig. 3



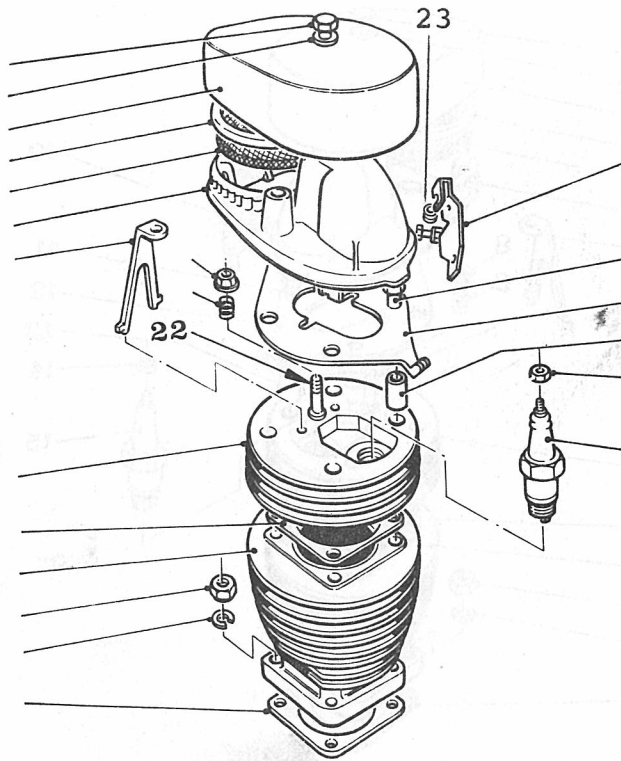
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
25	60792	1	Spring
26	60019	2	Washer
27	62211	1	Crank Guide
28	61342	1	Crankcase with Crankshaft
29	60421	1	Bolt
30	60817	3	Piston Rings
31	62153	1	Bushing

Crankcase Assembly
Fig. 3 Cont'd.



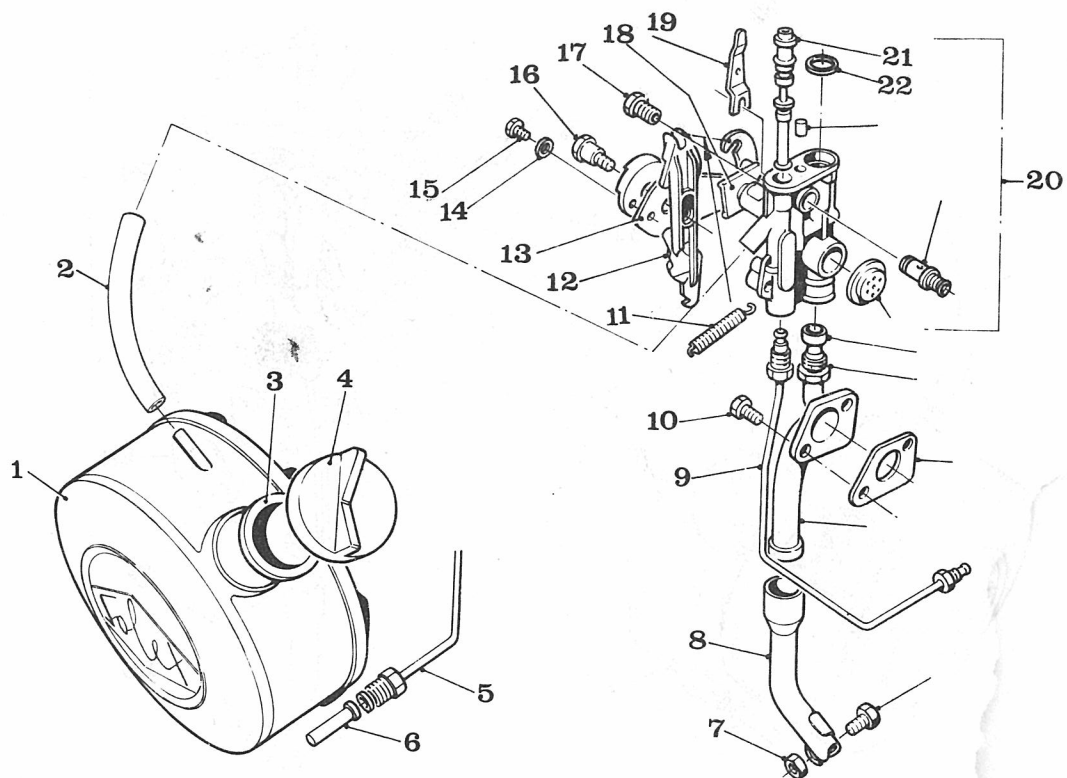
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60841	1	Bolt
2	60455	1	Washer
3	60835	1	Filter Cover - Orange
3	60836	1	Filter Cover - Yellow
3	60837	1	Filter Cover - Black
3	60839	1	Filter Cover - Blue
4	60759	1	Air Filter Collar
5	60758	1	Air Filter
6	60820	1	Air Filter Body
7	60980	1	Air Filter Cover Support
8	60859	1	Valve Nut
9	60792	1	Spring
10	61263	1	Decompressor Lever
11	60421	4	Cylinderhead Bolt
12	62152	1	Cylinderhead Plate
13	60786	4	Spacer
14	60848	1	Spark Plug Nut
15	01547	1	Spark Plug
16	60016	1	Cylinder Gasket
17	61361	4	Washer
18	60000	4	Nut D6 - H6
19	60496	1	Cylinder
20	60437	1	Cylinderhead Gasket
21	60821	1	Cylinderhead

Air Filter and Cylinder
Fig. 4



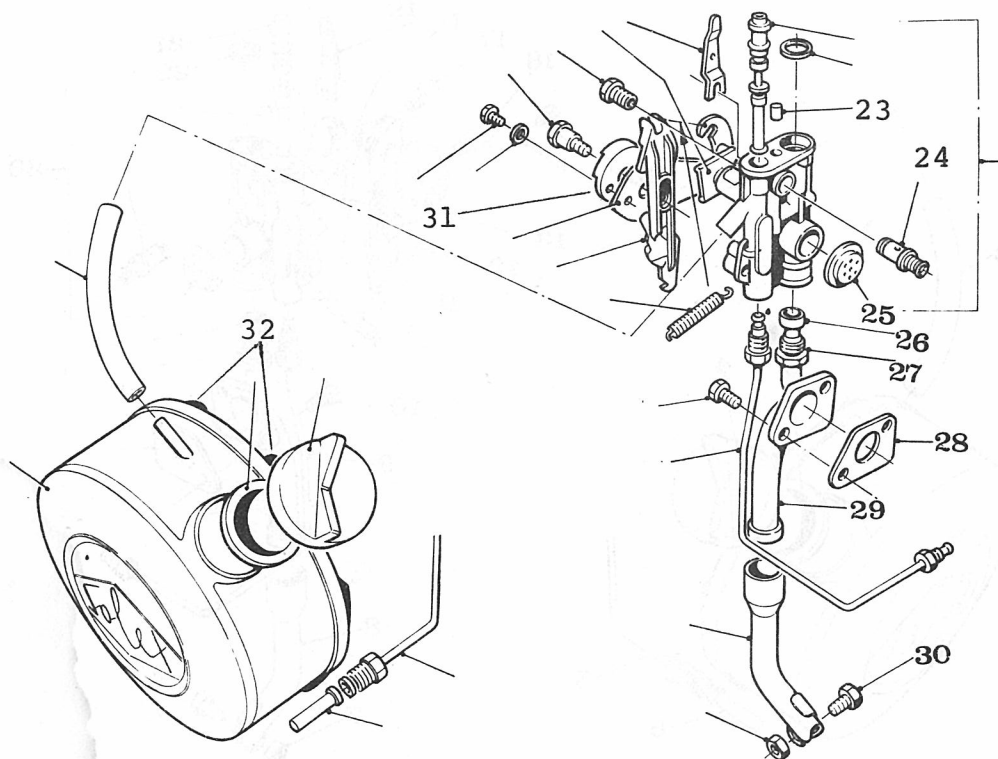
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
22	60858	1	Valve
23	60463	1	Spring
	61013		Engine Gasket Kit (4 gaskets) (Not Illustrated)

Air Filter and Cylinder
Fig. 4 Cont'd.



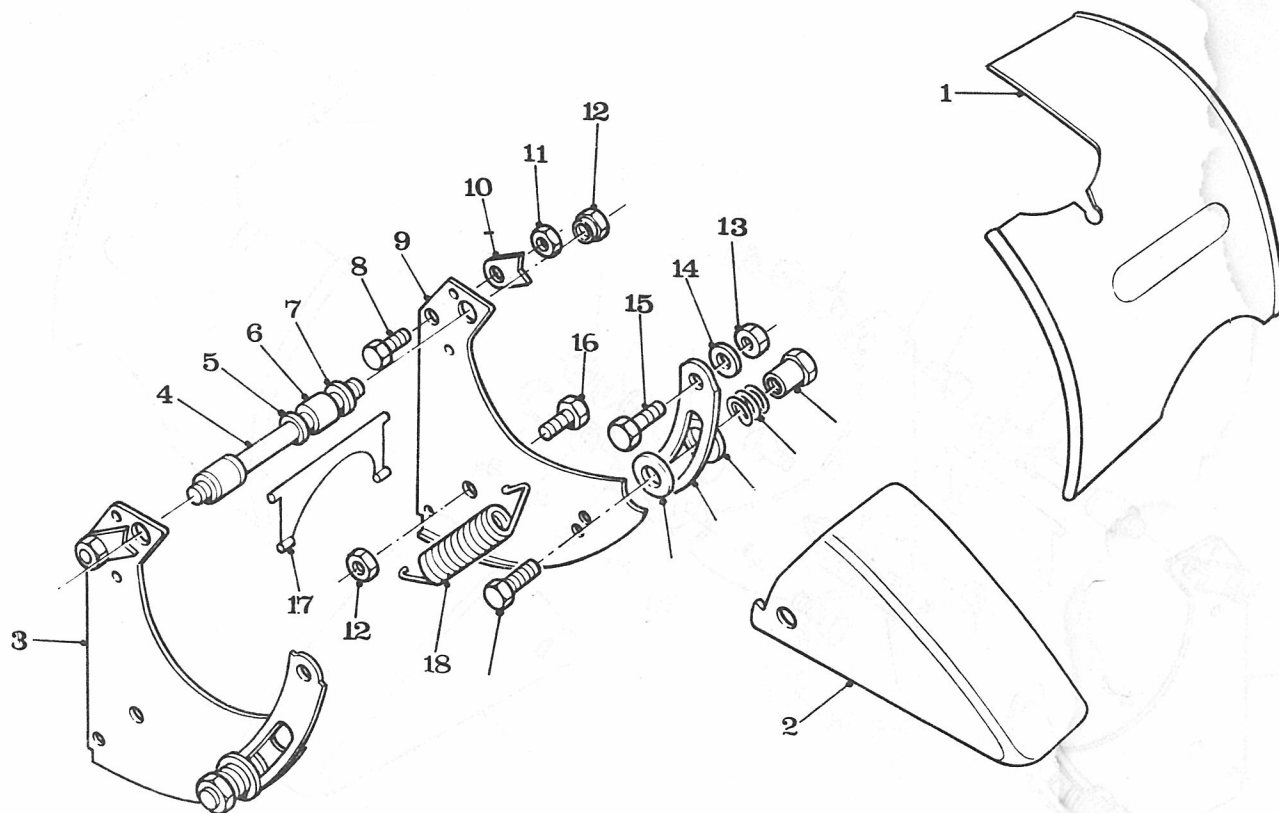
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60918	1	Fuel Tank - Black
1	60919	1	Fuel Tank - White
2	60169	1	Recirculation Pipe
3	60176	1	Fuel Tank Cap Washer
4	61376	1	Fuel Tank Cap - Black
4	61377	1	Fuel Tank Cap - White
5	60976	1	Overflow Pipe
6	61345	1	Gas Filter - Tank
7	60000	1	Nut D6 - H6
8	60753	1	Muffler Exhaust Pipe
9	60964	1	Gas Return Pipe
10	60793	2	Bolt
11	60051	1	Spring
12	60854	1	Cable Bracket
13	60925	1	Throttle Lever
14	60042	1	Washer
15	60037	1	Bolt
16	60856	1	Pulley Axle
17	60183	1	Fuel Jet 28cc
18	60851	1	Throttle Barrel
19	60501	1	Choke Lever
20	60923	1	Carburetor - USA
21	61346	1	Gas Filter - Carburetor
22	60441	1	Air Filter Gasket

Fuel Tank and Carburetor
Fig. 5



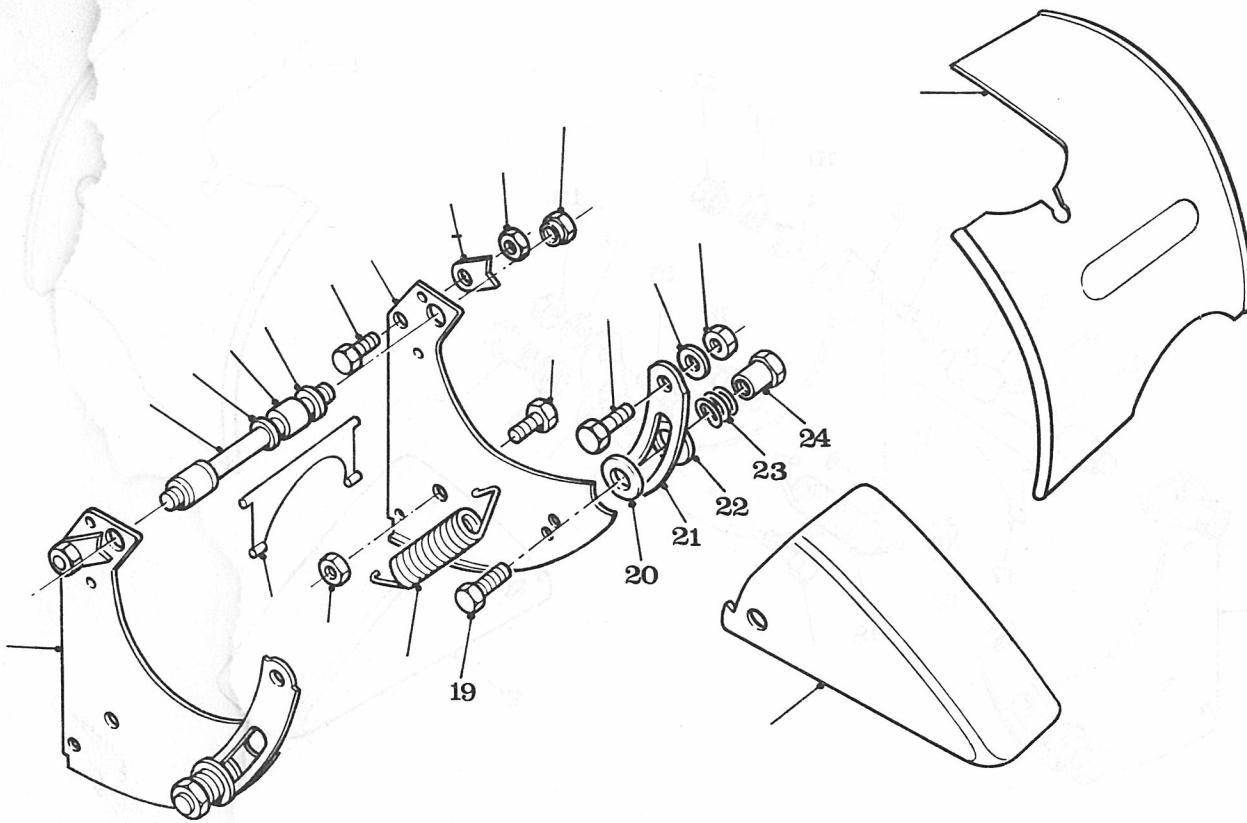
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
23	60406	1	Air Jet 651
24	60440	1	Choke Assembly
25	60853	1	Throttle Barrel Grid
26	60442	1	Inlet Pipe Gasket
27	60445	1	Inlet Pipe Nut
28	60041	1	Pipe Gasket
29	60785	1	Inlet - Exhaust Pipe
30	60056	1	Bolt
31	60920	1	Throttle Pulley
32	60917	1	Fuel Tank Mounting Plate

Fuel Tank and Carburetor
Fig. 5 Cont'd.



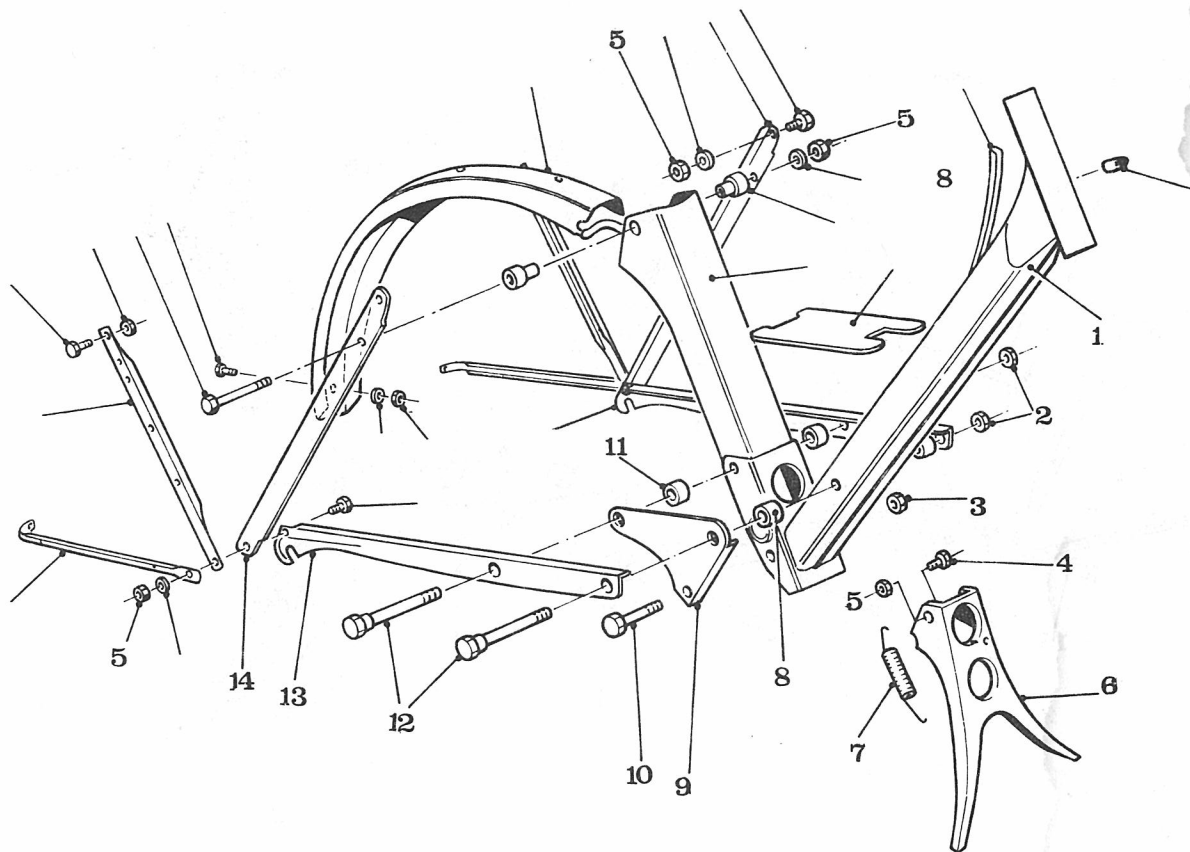
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	13260-04-000	1	Engine Cover and Monogram - Yellow
1	61383	1	Engine Cover and Monogram - Orange
1	61384	1	Engine Cover and Monogram - Black
1	61385	1	Engine Cover and Monogram - Blue
2	60825	1	Front Mudguard - Orange
2	60826	1	Front Mudguard - Yellow
1-2	60827	1	Front Mudguard - Black
2	60831	1	Front Mudguard - Blue
3	60981	1	Engine Plate, Right Hand - Black
4	60030	1	Engine Axle
5	60026	1	Washer
6	60031	2	Silentbloc
7	60027	2	Washer
2-8	60935	2	Bolt
9	60982	1	Engine Plate, Left Hand - Black
2-10	60988	2	Lock Nut
2-11	60000	4	Nut D6 - H6
12	62167	2	Nut
2-13	61207	2	Nut
2-14	60824	2	Spacer
2-15	60474	2	Bolt
16	60056	2	Bolt
17	60779	1	Cover Plate
2-18	60987	2	Suspension Spring

Engine Supports
Fig. 6



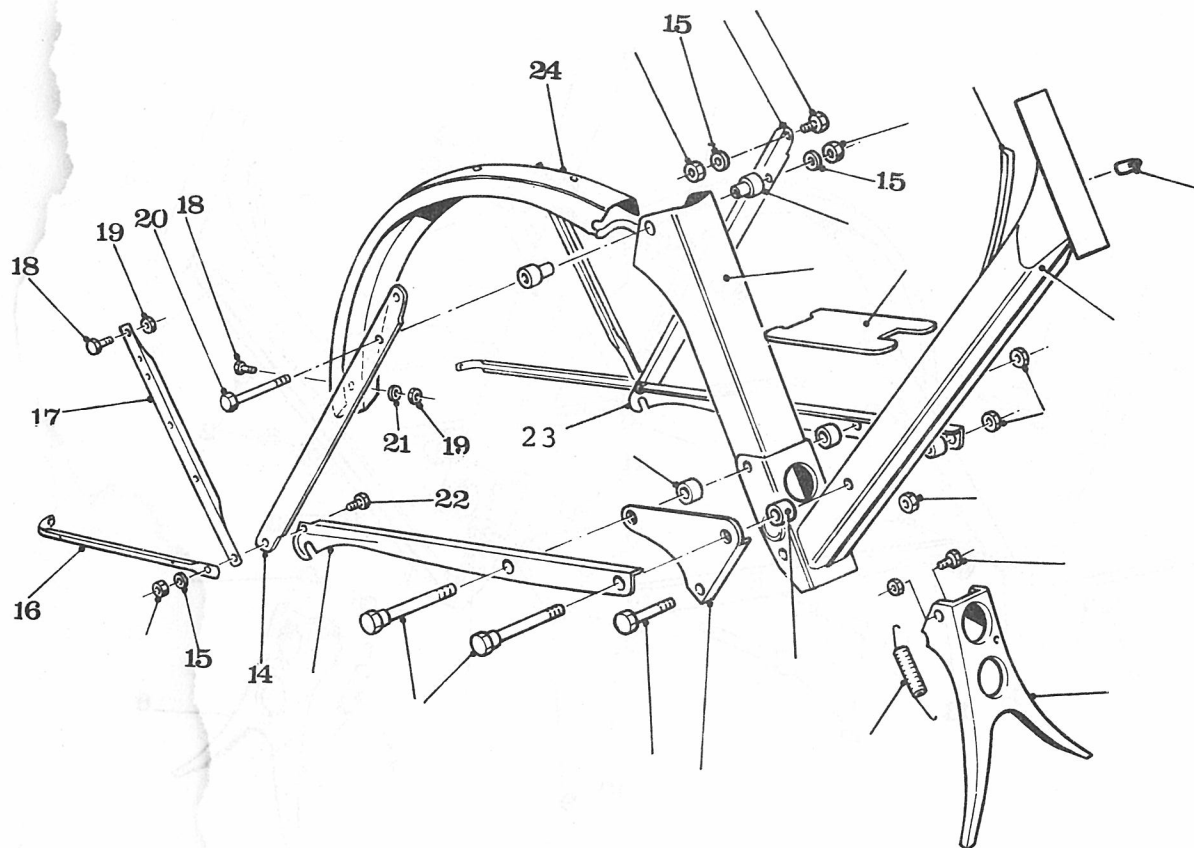
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
2- 19	60415	2	Bolt
20	60021	2	Friction Washer
21	60778	2	Suspension Friction Plate
22	60022	2	Friction Washer
2- 23	60792	2	Spring
2- 24	60800	2	Nut

Engine Supports
Fig. 6 Cont'd.



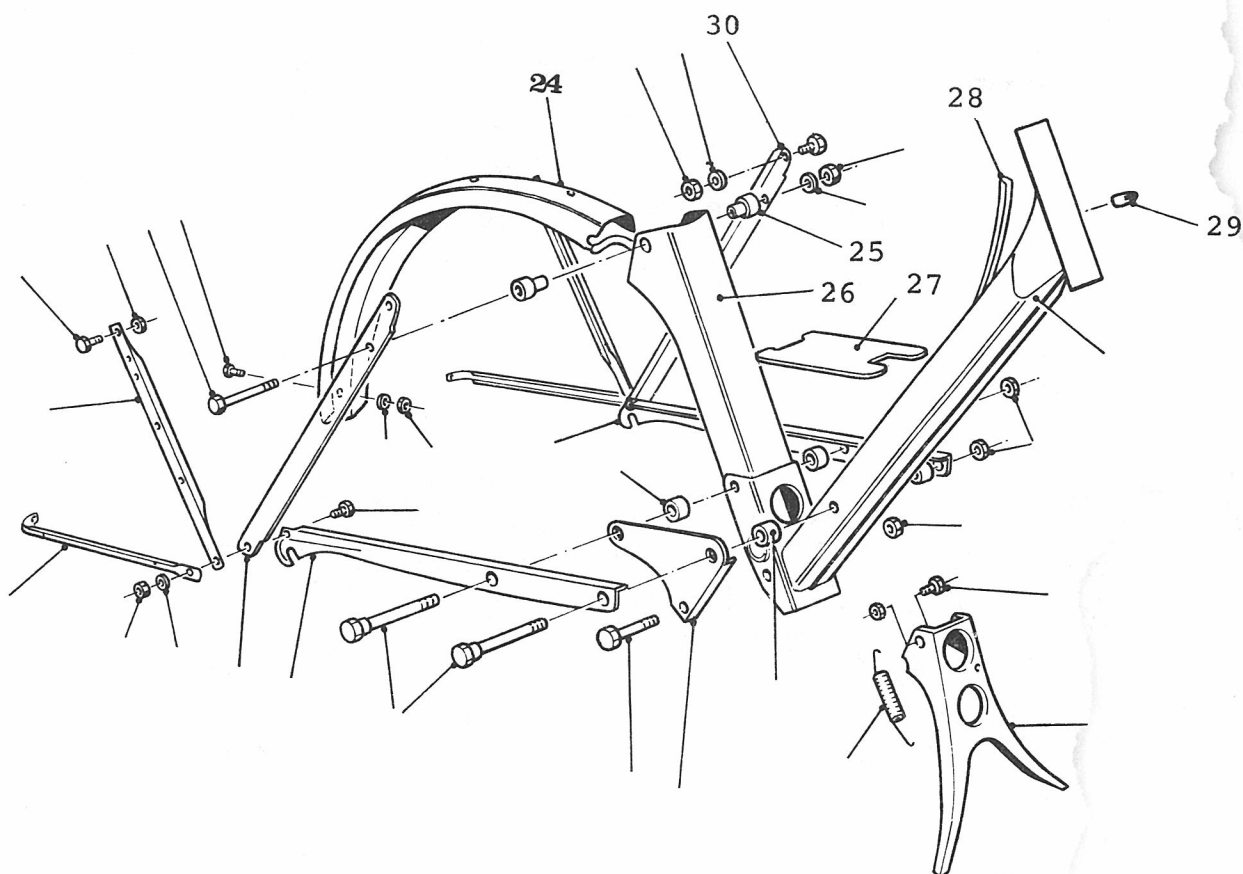
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	12695-03-000	1	Complete Frame - Orange
1	12695-04-000	1	Complete Frame - Yellow
1	61300	1	Complete Frame - Black
1	12695-19-000	1	Complete Frame - Blue
2	60473	2	Nut
3	61236	1	Nut
4	60806	2	Axle Bolt
5	60053	4	Nut
6	60894	1	Kickstand - Black
7	60999	1	Kickstand Spring
8	60900	2	Spacer
9	60890	1	Chain Guard - Orange
9	11558-04-000	1	Chain Guard - Yellow
9	60891	1	Chain Guard - Black
9	60892	1	Chain Guard - Blue
10	61235	1	Bolt
11	60901	2	Spacer
12	60490	2	Bolt
13	60871	1	Lower Rear Frame, RH - Orange
13	11552-04-000	1	Lower Rear Frame, RH - Yellow
13	60872	1	Lower Rear Frame, RH - Black
13	60873	1	Lower Rear Frame, RH - Blue
14	60884	1	Luggage Carrier Support, RH - Orange
14	11556-04-000	1	Luggage Carrier Support, RH - Yellow

Main Frame
Fig. 7



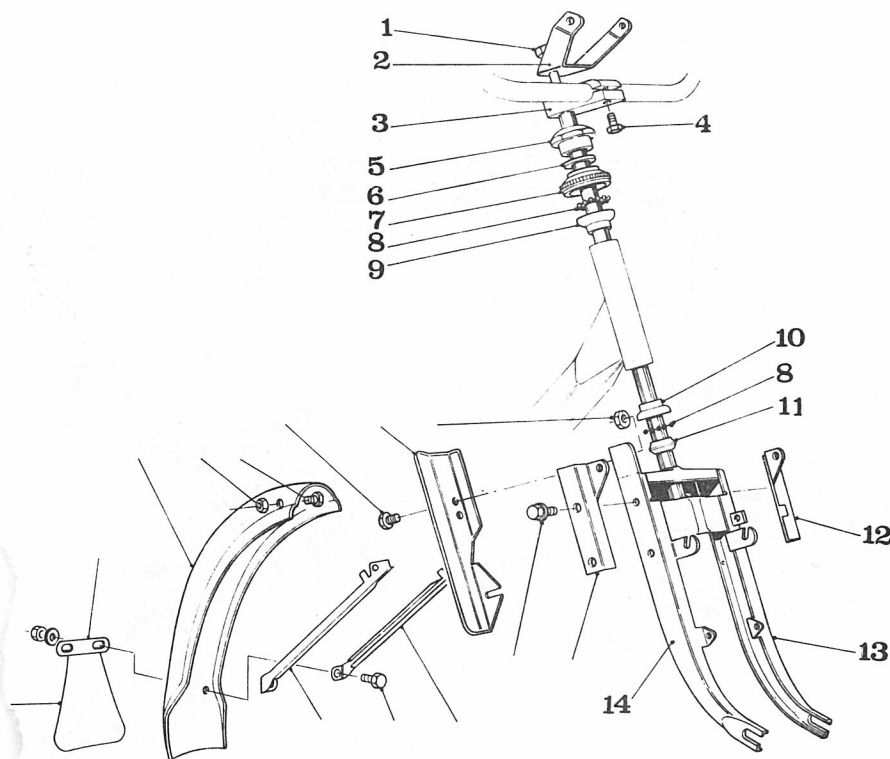
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
14	60885	1	Luggage Carrier Support, RH - Black
14	60886	1	Luggage Carrier Support, RH - Blue
15	60054	6	Washer
16	60994	1	Lower Rear Mudguard Support - Orange
16	60995	1	Lower Rear Mudguard Support - Yellow
16	60996	1	Lower Rear Mudguard Support - Black
16	60998	1	Lower Rear Mudguard Support - Blue
17	60468	2	Carrier Stay - Orange
17	10715-04-000	2	Carrier Stay - Yellow
17	60469	2	Carrier Stay - Black
17	60470	2	Carrier Stay - Blue
18	60056	3	Bolt
19	60001	2	Nut D6 - H4
20	60903	1	Bolt
21	60019	1	Washer
22	60803	4	Bolt
23	60874	1	Lower Rear Frame, LH - Orange
23	11553-04-000	1	Lower Rear Frame, LH - Yellow
23	60876	1	Lower Rear Frame, LH - Black
23	60878	1	Lower Rear Frame, LH - Blue
24	12150-03-000	1	Rear Mudguard - Orange
24	12150-04-000	1	Rear Mudguard - Yellow
24	12150-05-000	1	Rear Mudguard - Black
24	12150-19-000	1	Rear Mudguard - Blue

Main Frame
Fig. 7 Cont'd.



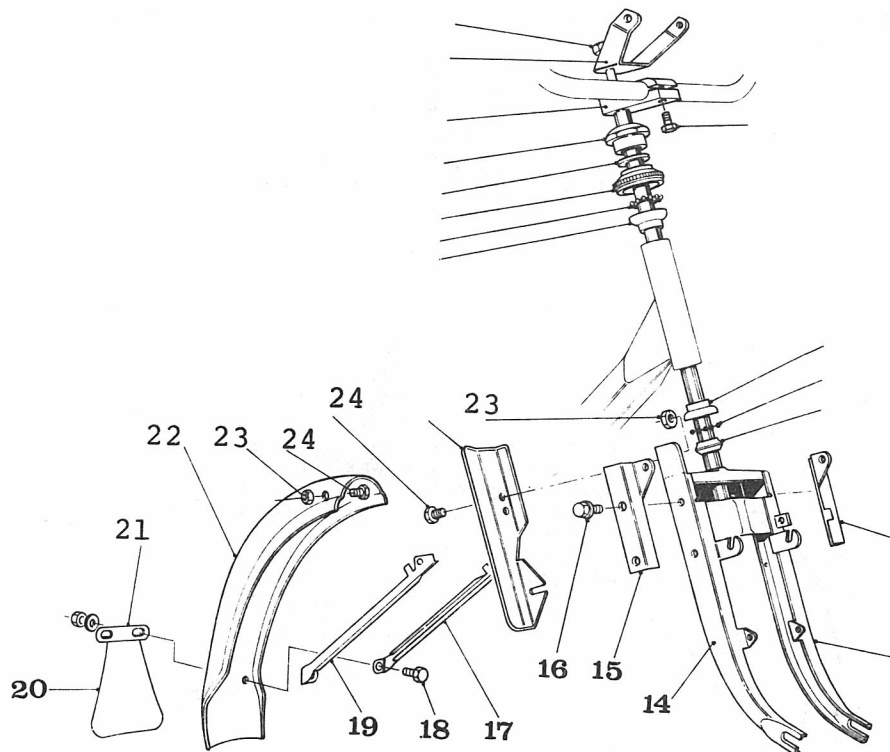
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
24	11910-03-000	1	Rear Mudguard (No license plate bracket) - Orange
24	60989	1	Rear Mudguard (No license plate bracket) - Yellow
24	60991	1	Rear Mudguard (No license plate bracket) - Black
24	60993	1	Rear Mudguard (No license plate bracket) - Blue
25	60936	2	Spacer
26	11555-03-000	1	Seat Mounting - Orange
26	11555-04-000	1	Seat Mounting - Yellow
26	60883	1	Seat Mounting - Black
26	11555-19-000	1	Seat Mounting - Blue
27	60897	1	Foot Rest - Grey
28	60893	1	Frame Moulding
29	60755	1	Wire Guide
30	60887	1	Luggage Carrier Support, LH - Orange
30	11557-04-000	1	Luggage Carrier Support, LH - Yellow
30	60888	1	Luggage Carrier Support, LH - Black
30	60889	1	Luggage Carrier Support, LH - Blue

Main Frame
Fig. 7 Cont'd.



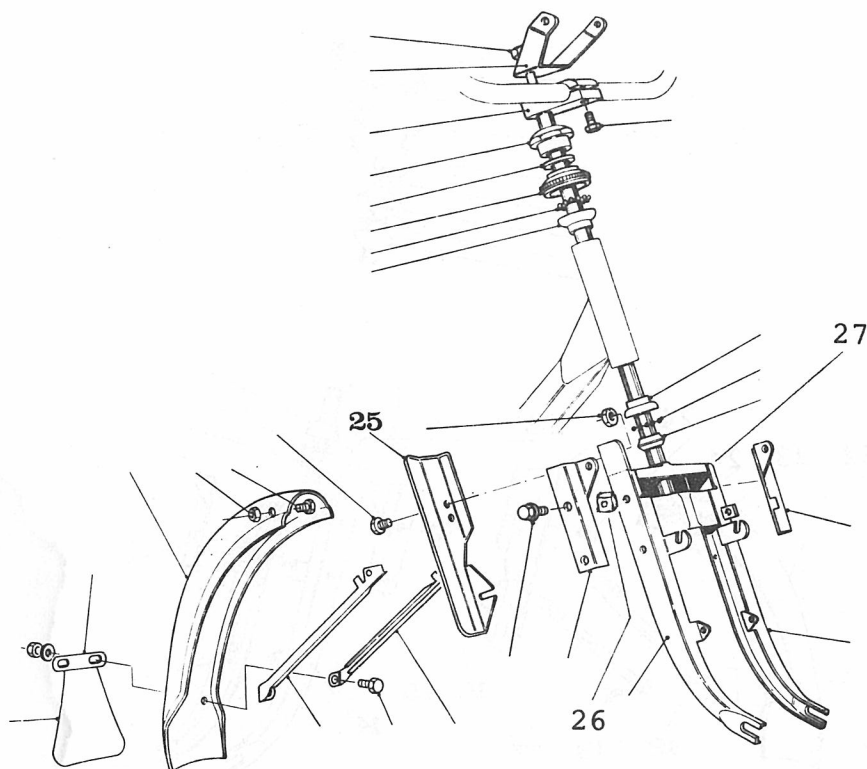
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	61765	1	Expander Bolt - Complete
2	61220	1	Headlamp Bracket - Orange
2	61221	1	Headlamp Bracket - Yellow
2	12139-05-000	1	Headlamp Bracket - Black
2	61222	1	Headlamp Bracket - Blue
3	13298-00-000	1	Handlebar Support
4	61447	1	Screw - Handlebar
5	61007	1	Nut
6	61242	1	Washer
7	61006	1	Threaded Seat
8	60937	2	Fork Bearing
9	60411	1	Head Tube Top Bearing Cup
10	60410	1	Head Tube Bottom Bearing Cup
11	61003	1	Cone - Fork
12	61350	1	Engine Crank Support Plate, Left - Orange
12	61351	1	Engine Crank Support Plate, Left - Yellow
12	61352	1	Engine Crank Support Plate, Left - Black
12	61353	1	Engine Crank Support Plate, Left - Blue
13	60521	1	Front Fork Blade, LH - Orange
13	60522	1	Front Fork Blade, LH - Yellow
13	60523	1	Front Fork Blade, LH - Black
13	60524	1	Front Fork Blade, LH - Blue
14	60517	1	Front Fork Blade, RH - Orange
14	60518	1	Front Fork Blade, RH - Yellow

Steering and Front Fork Assembly
Fig. 8



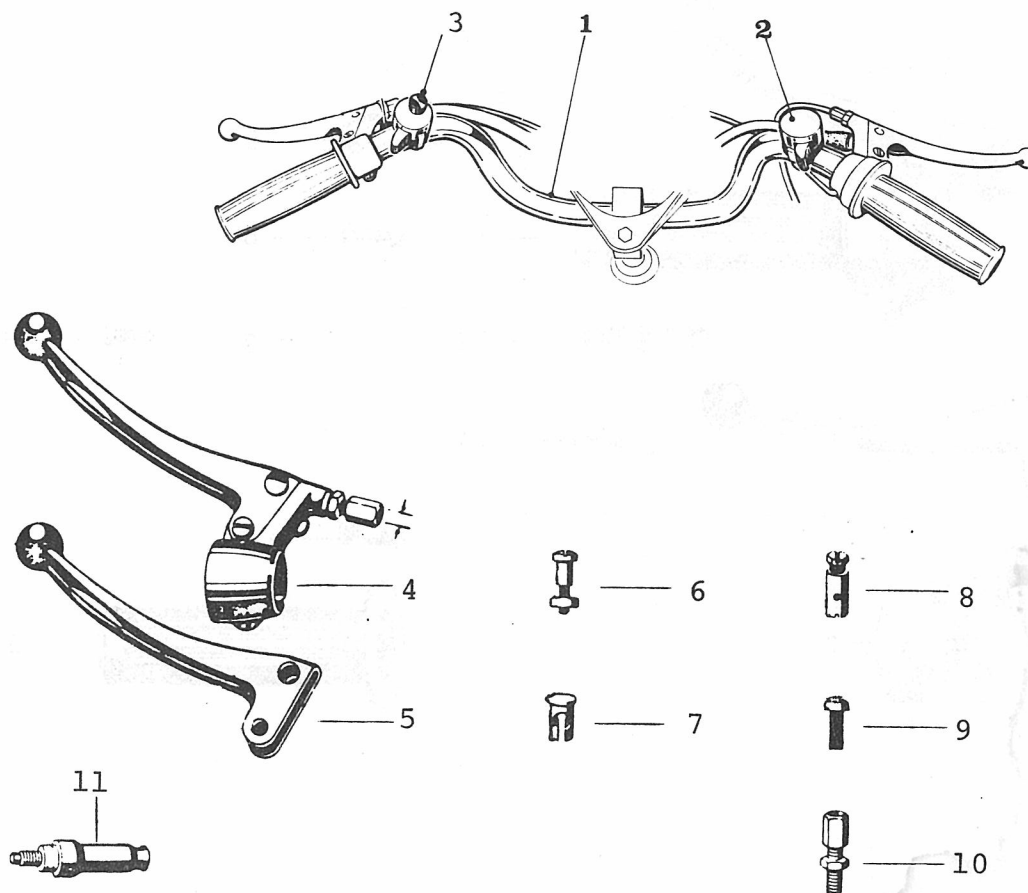
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
14	60519	1	Front Fork Blade, RH - Black
14	60520	1	Front Fork Blade, RH - Blue
15	61321	1	Engine Crank Support Plate, Right - Orange
15	61322	1	Engine Crank Support Plate, Right - Yellow
15	61323	1	Engine Crank Support Plate, Right - Black
15	61324	1	Engine Crank Support Plate, Right - Blue
16	61209	4	Bolt
17	60532	1	Front Mudguard Support, LH - Orange
17	60533	1	Front Mudguard Support, LH - Yellow
17	60534	1	Front Mudguard Support, LH - Black
17	60536	1	Front Mudguard Support, LH - Blue
18	60418	2	Bolt
19	60526	1	Front Mudguard Support, RH - Orange
19	60527	1	Front Mudguard Support, RH - Yellow
19	60528	1	Front Mudguard Support, RH - Black
19	60530	1	Front Mudguard Support, RH - Blue
20	60448	1	Splash Guard - Black
21	61010	1	Splash Guard Clamp
22	11941-03-000	1	Front Mudguard - Orange
22	11941-04-000	1	Front Mudguard - Yellow
22	61008	1	Front Mudguard - Black
22	11941-19-000	1	Front Mudguard - Blue
23	60001	3	Nut D6 - H4
24	60056	3	Bolt

Steering and Front Fork Assembly
Fig. 8 Cont'd.



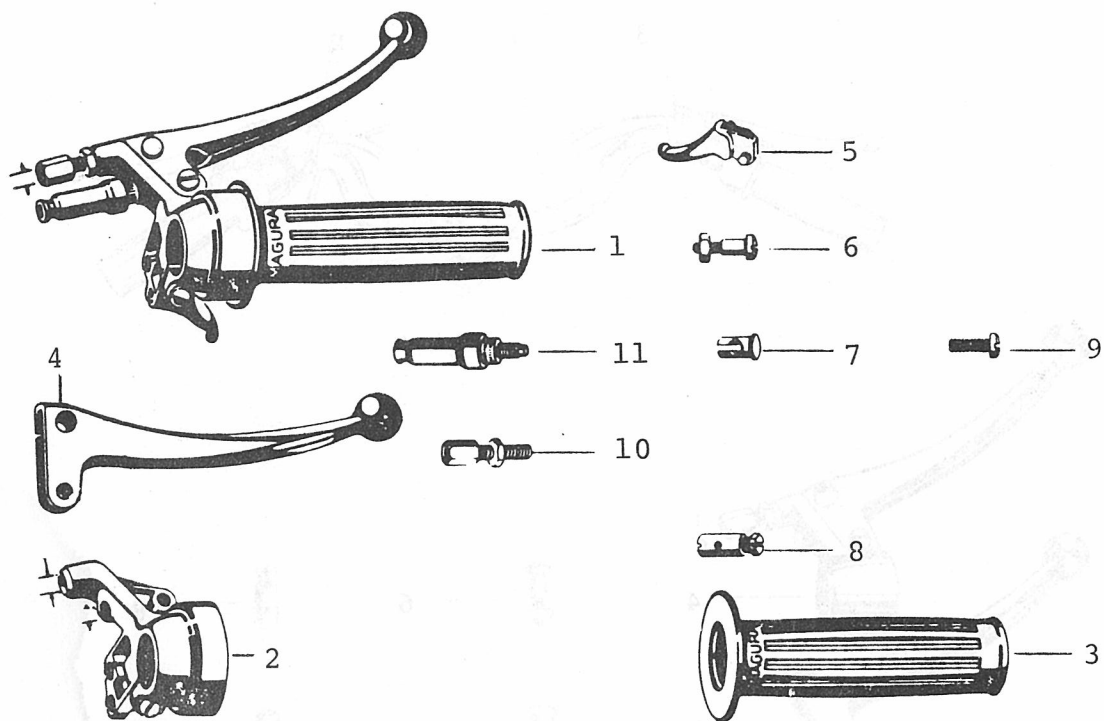
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
25	60538	1	Engine Shield - Orange
25	60539	1	Engine Shield - Yellow
25	60540	1	Engine Shield - Black
25	60543	1	Engine Shield - Blue
26	11661-00-000	2	Square Nut
27	61334	1	Front Fork Complete - Orange
27	61335	1	Front Fork Complete - Yellow
27	61336	1	Front Fork Complete - Black
27	61338	1	Front Fork Complete - Blue

Steering and Front Fork Assembly
Fig. 8 Cont'd.



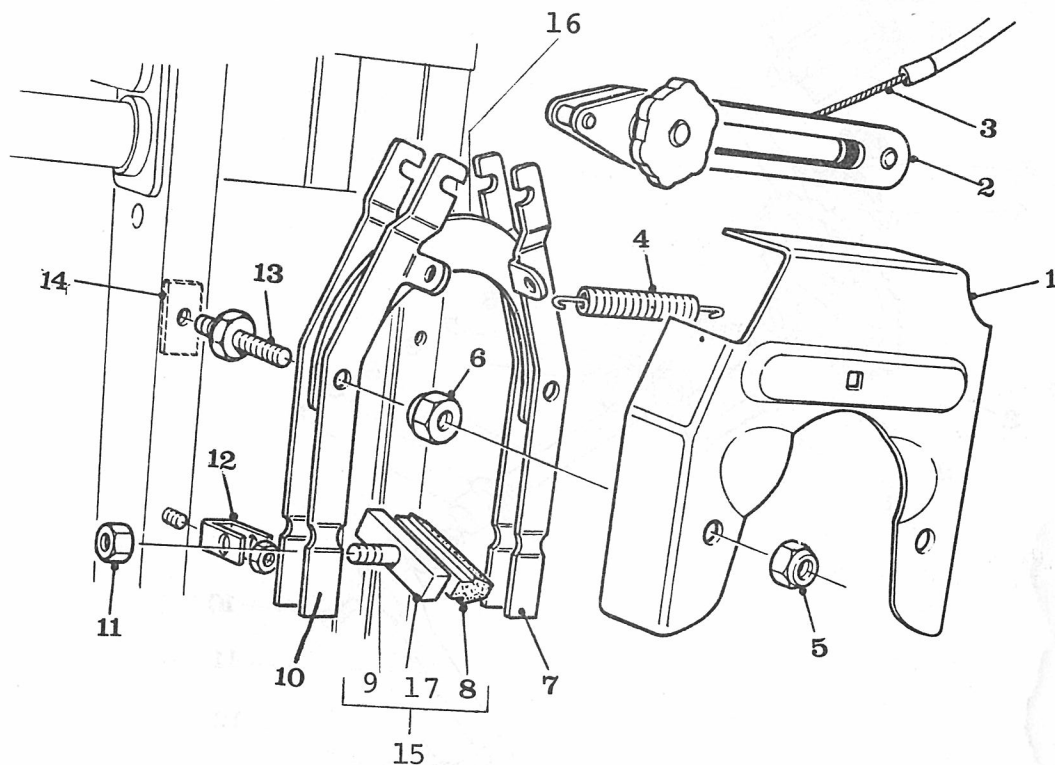
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	13305-00-000	1	Handlebar
2	61398	1	Engine ON/OFF Switch
3	61397	1	Horn Switch
4	61395	1	LH Handgrip Complete
5	13301-00-000	1	LH Brake Lever
6	13400-00-000	2	Pivot Bolt with Nut
7	13500-00-000	1	Cable End
8	61365	2	Cable End (Front and Rear)
9	13009-00-000	1	Screw
10	13317-00-000	2	Adjuster
11	61396	2	Stoplight Switch

Handlebar and Controls
Fig. 9



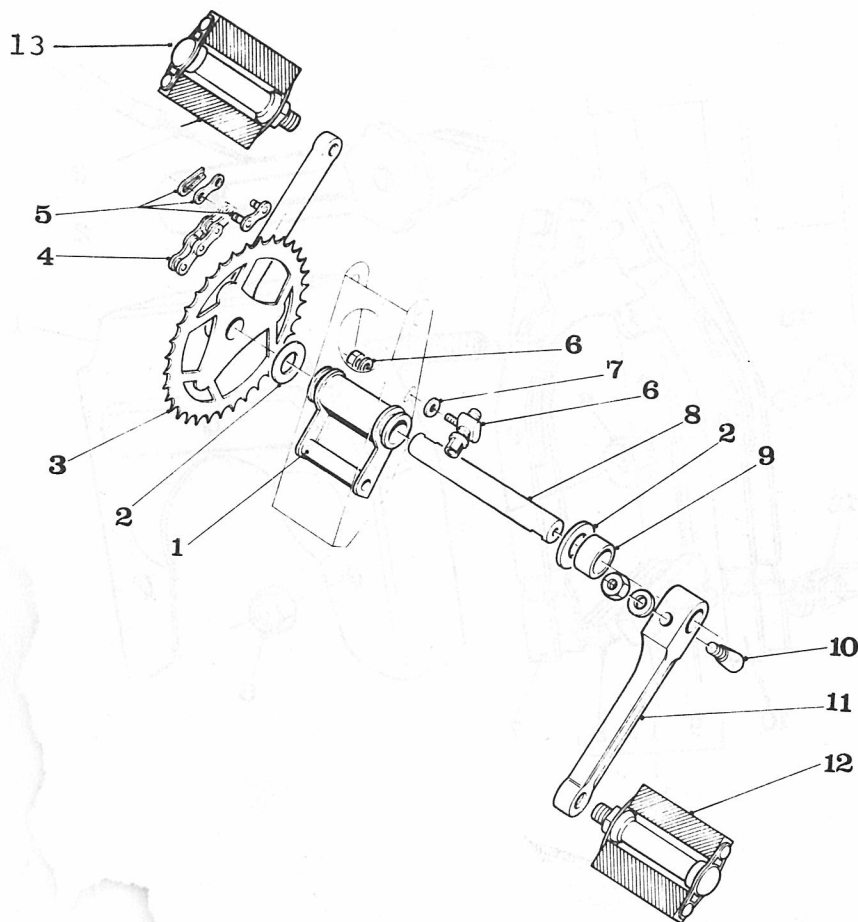
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	61394	1	RH Handgrip Complete
2	13304-00-000	1	RH Handgrip Body
3	13315-00-000	1	Rubber Grip
4	13364-00-000	1	Lever (RH)
5	13365-00-000	1	Decompressor Lever
6	13400-00-000	2	Pivot Bolt with Nut
7	13500-00-000	1	Cable End
8	61365	2	Cable End (Front and Rear)
9	13009-00-000	1	Screw
10	13317-00-000	1	Adjuster
11	61396	2	Stoplight Switch

Handlebar and Controls
Fig. 9 Cont'd.



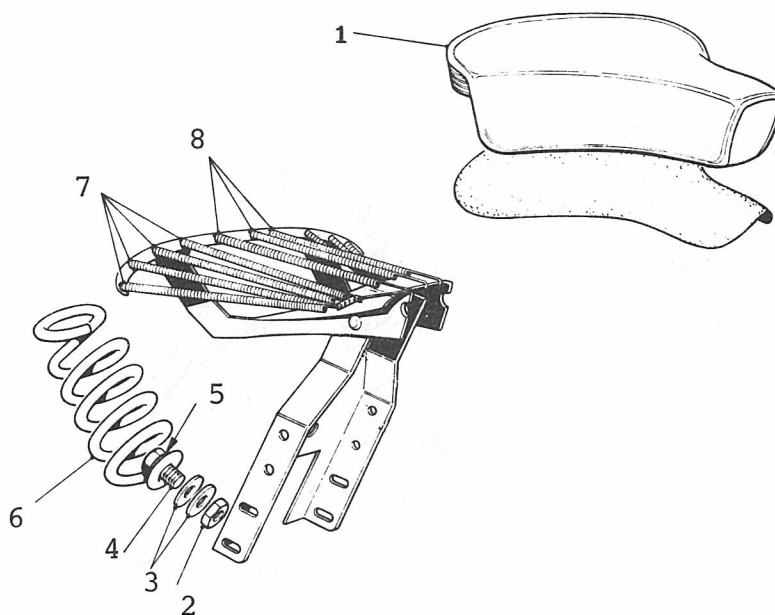
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60506	1	Brake Mechanism Cover - Orange
1	60507	1	Brake Mechanism Cover - Yellow
1	60508	1	Brake Mechanism Cover - Black
1	60511	1	Brake Mechanism Cover - Blue
2	60423	1	Brake Bar Assembly
3	13306-00-000	1	Front Brake Cable
4	60481	1	Brake Lever Spring
5	60076	2	Nut
6	62169	2	Nut
7	60513	1	Right Brake Arm
8	60070	2	Brake Shoe Block
9	60503	2	Front Brake Bolt
10	60514	1	Left Brake Arm
11	60000	2	Nut D6 - H6
12	60502	2	Front Brake Support
13	62168	2	Brake Stirrup Spindle
14	61386	2	Nut
15	61296	1	Front Brake Pad Assembly
16	60512	1	Brake Assembly Support Plate
17	60504	2	Brake Pad Holder

Front Brake Assembly
Fig. 10



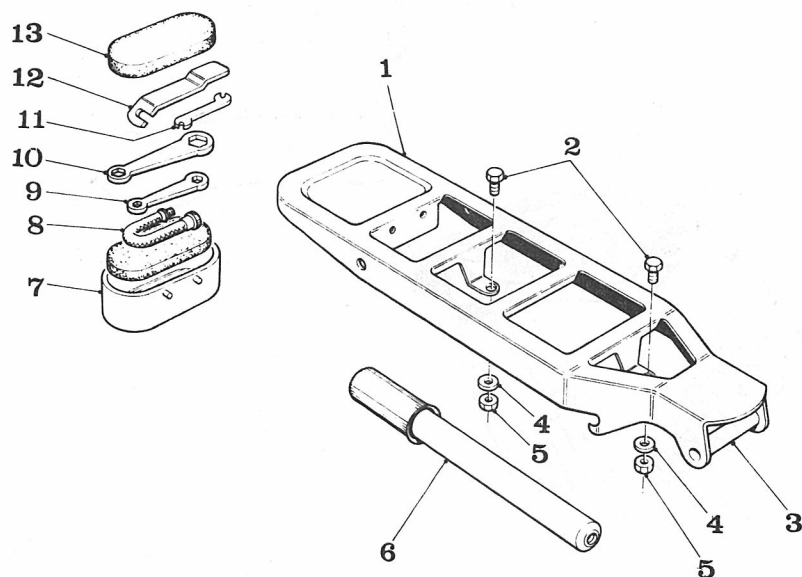
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	61307	1	Crank Reinforcement
2	60485	2	Washer
3	60965	1	Crank Sprocket Wheel
4	60966	1	Chain - 83 Links
5	60072	1	Quick Linck
6	61371	1	Cable End
7	60455	1	Washer
8	60465	1	Crank Spindle
9	60476	1	Spacer
10	60061	2	Cotter Pin - Complete
11	60905	1	Left Pedal Crank
12	60063	1	Pedal LH
13	60064	1	Pedal RH

Pedal Crank Assembly
Fig. 11



INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60909	1	Saddle Cover - Grey
2	60948	1	Nut
3	60912	2	Washer
4	60911	1	Bolt
5	60947	1	Washer
6	60910	1	Main Saddle Spring
7	60950	8	Lateral Saddle Spring
8	60949	3	Central Saddle Spring

Saddle Assembly
Fig. 12



INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	60879	1	Luggage Carrier - Orange
1	11554-04-000	1	Luggage Carrier - Yellow
1	60880	1	Luggage Carrier - Black
1	60882	1	Luggage Carrier - Blue
2	60056	2	Bolt
3	60902	1	Spacer
4	60019	2	Washer
5	60001	2	Nut D6 - H4
6	60067	1	Air Pump - Black
7	10610-03-000	1	Tool Box - Orange
7	60452	1	Tool Box - Yellow
7	60453	1	Tool Box - Black
7	60454	1	Tool Box - Blue
8	61379	1	Connector - Air Pump
9	60422	1	Wrench 9 x 12mm
10	60080	1	Wrench 14 x 21mm
11	60040	1	Wrench 7 x 9mm
12	60071	1	Tire Lever
13	60850	1	Tool Box Padding

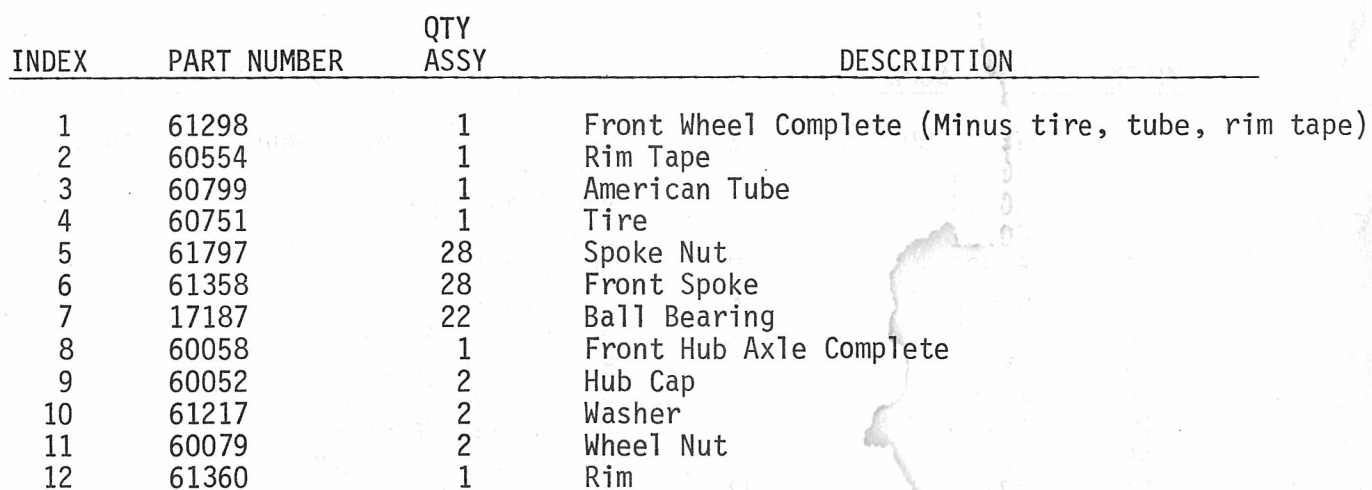
Luggage Carrier
Fig. 13

CABLES

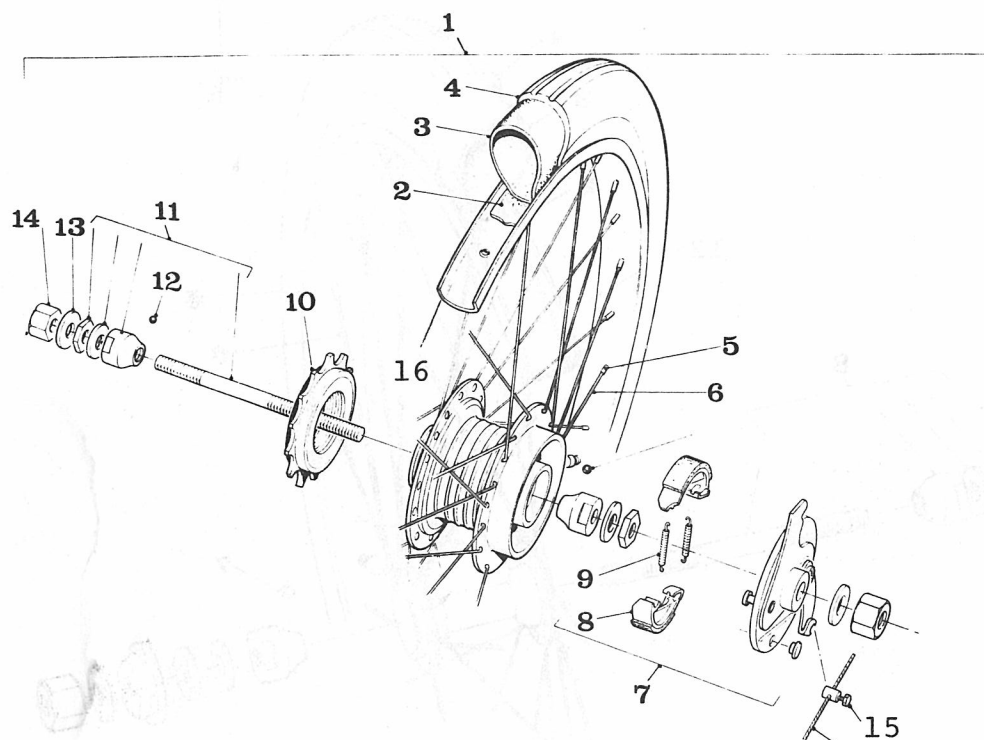
(NOT ILLUSTRATED)

INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
	60179	1	Throttle Cable Cover L. 535mm
	60178	1	Front Brake Cable Cover L. 610mm
	13306-00-000	1	Front Brake Cable L. 720mm
	13332-00-000	1	Throttle Cable L. 700mm
	13307-00-000	1	Rear Brake Cable L. 1460mm
	61453	1	Decompressor Cable L. 425mm
	60178	1	Rear Brake Cable Cover L. 1000mm

Control Cables and Frame Wiring
Fig. 19

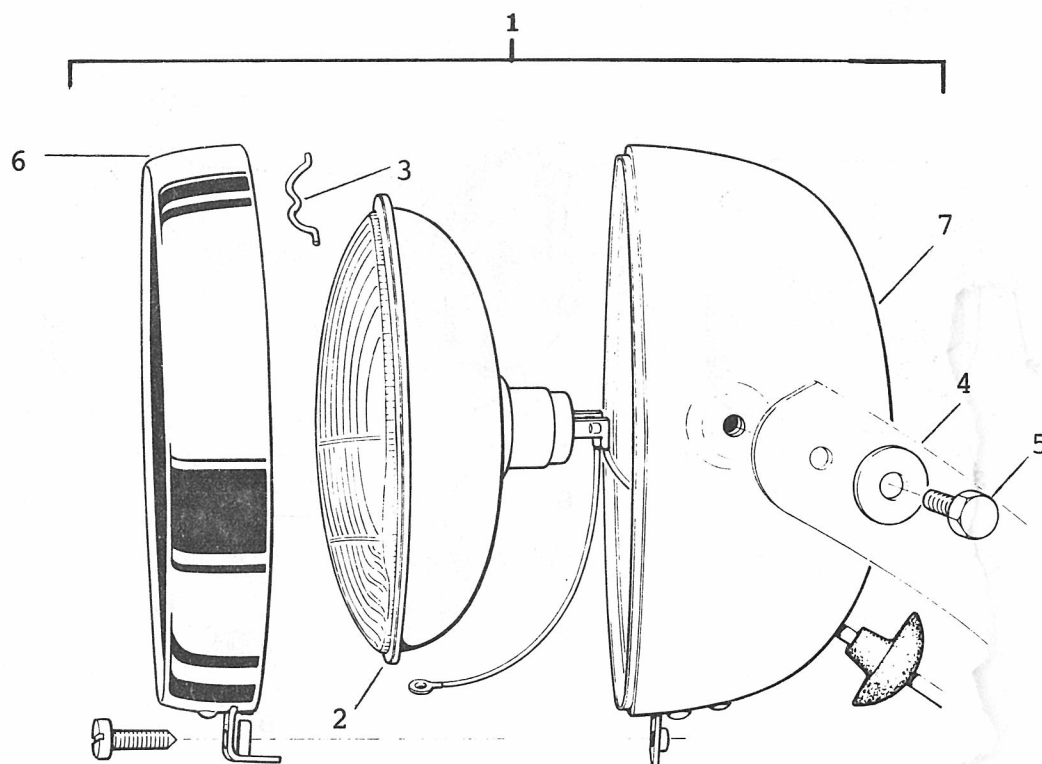


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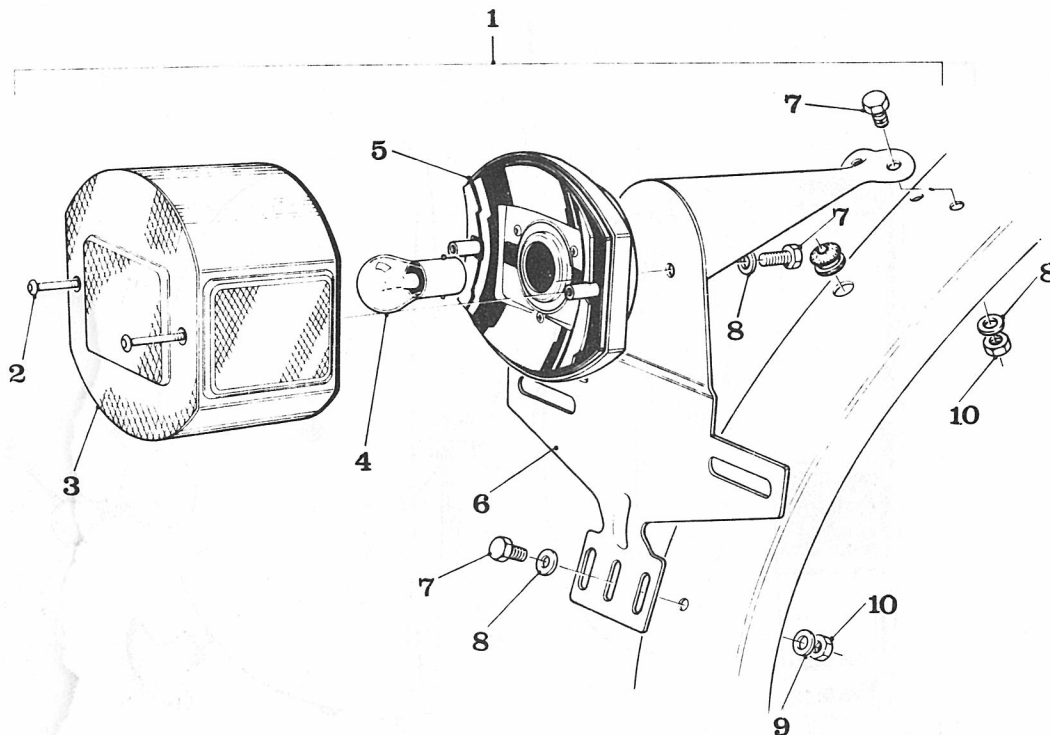
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	13356-00-000	1	Rear Wheel Comp. (Minus tire, tube, rim tape)
2	60554	1	Rim Tape
3	60799	1	American Tube
4	60751	1	Tire
5	61797	28	Spoke Nut
6	61359	28	Rear Spoke
7	61405	1	Brake Action Plate
8	62598	2	Rear Brake Shoe
9	62606	2	Brake Shoe Spring
10	60483	1	Free Wheel Sprocket
11	60955	1	Hub Axle - Complete
12	17187	22	Ball Bearing
13	61217	2	Washer
14	60079	2	Wheel Nut
15	61365	1	Cable End
16	61360	1	Rim

Rear Wheel
Fig. 15



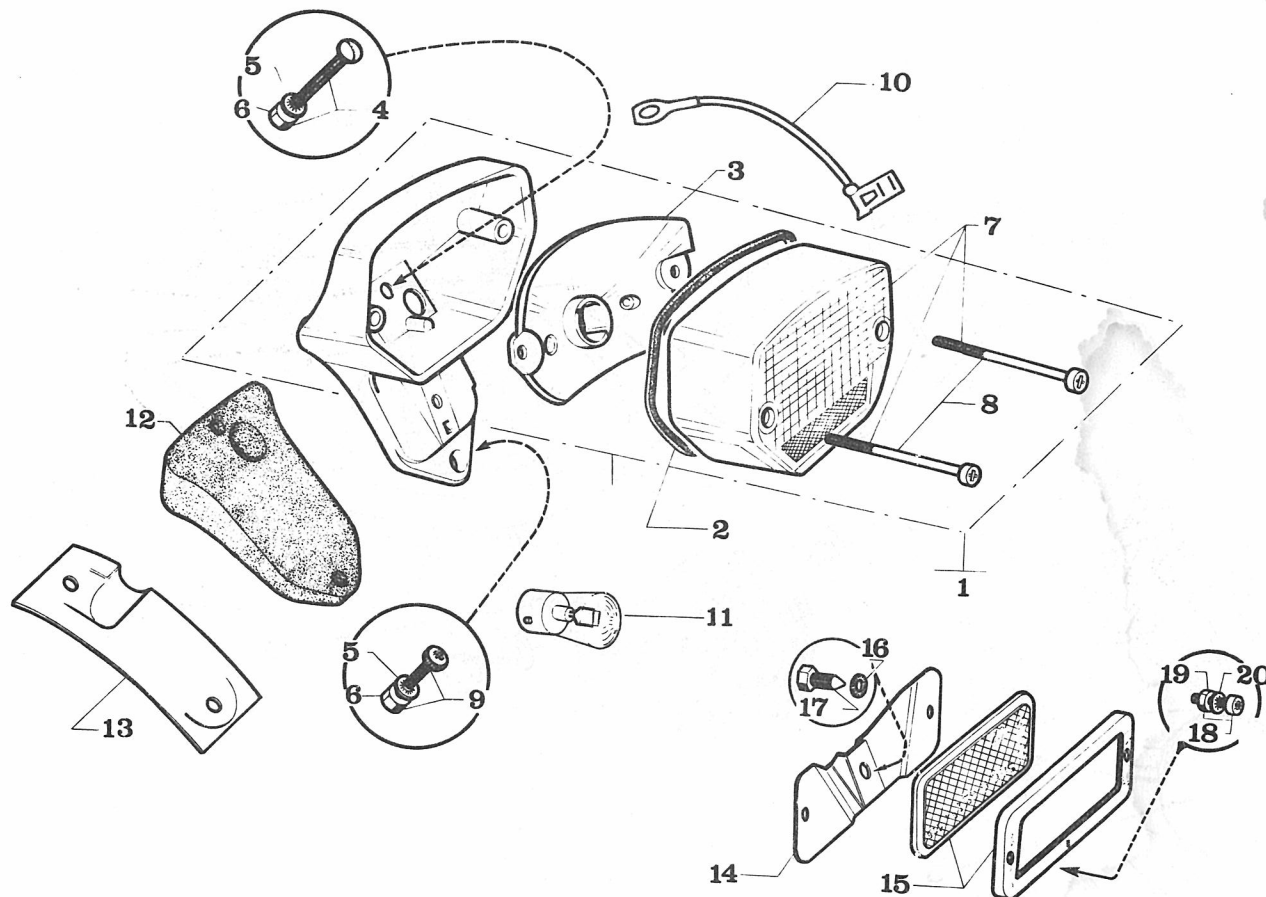
INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
HEADLAMPS MANUFACTURED BY C.E.V.			
1	61393	1	Headlight Complete
2	13355-00-000	1	Sealed Beam
3	14940-00-000	4	Headlamp Clip
4	60027	2	Washer
5	60415	2	Bolt
6			Not Available
7			Not Available
HEADLAMPS MANUFACTURED BY LUXOR			
1	61431	1	Headlight Complete
2	13355-00-000	1	Sealed Beam
3	14940	4	Headlamp Clip
4	00137	2	Washer
5	18324	2	Bolt
6	53433	1	Headlamp Bezel
7			Not Available

Headlamp Assembly
Fig. 16



INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
TAILLIGHTS MANUFACTURED BY C.E.V.			
1	61391	1	Taillight Complete
2	13353-00-000	2	Screw - Taillight
3	61404	1	Taillight Cover
4	61392	1	Rear Bulb
5	13354-00-000	1	Gasket - Taillight
6	12181-05-000	1	License Plate Support
7	60056	5	Bolt
8	60455	5	Washer
9	60019	1	Washer
10	60001	2	Nut D6 - H4
	60940	1	Taillight Wire - Green (Not Illustrated)
	13335-00-000	1	Taillight Ground Wire - Black (Not Illustrated)

Taillight Assembly
Fig. 17

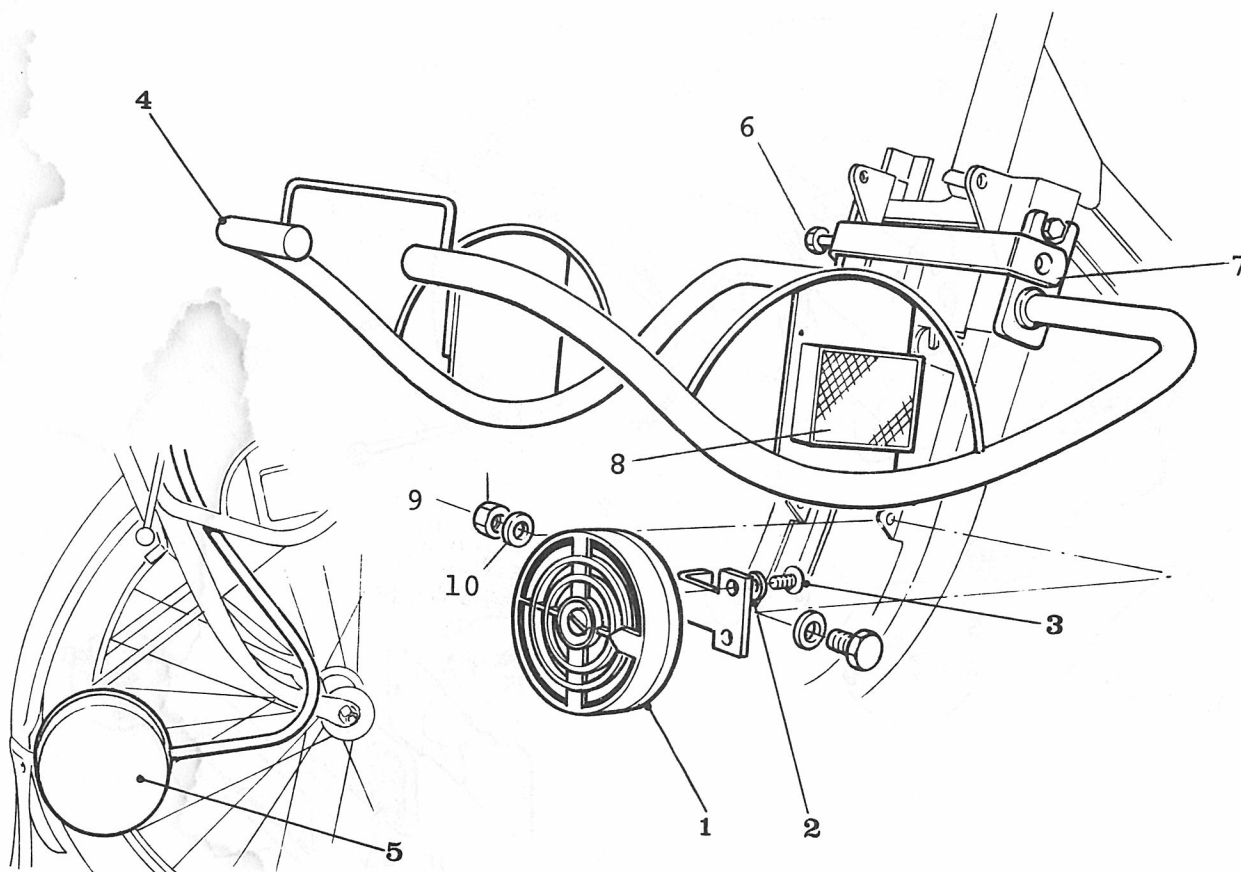


INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
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TAILLIGHT MANUFACTURED BY U.L.O.

1	53511	1	Rear Lamp Complete
2	21478	1	Gasket
3	52418	1	Reflector
4	53435	1	Screw
5	01172	2	Washer 6mm
6	00010	2	Nut 6 x 100 x 10mm
7	52934	1	Lens and Screws
8	21481	2	Screw
9	20105	1	Screw
10	21370	1	Ground Wire
11	53469	1	Bulb
12	53434	1	Pad
13	53436	1	Plate
14	53489	1	Reflector Support
15	53438	1	Reflector
16	00797	1	Washer - 6mm
17	16714	1	Screw
18	20550	2	Bolt and Nut
19	01430	2	Nut
20	01088	2	Washer - 4mm

Taillight Assembly
Fig. 17 Cont'd.



INDEX	PART NUMBER	QTY ASSY	DESCRIPTION
1	61816	1	Horn
2	60019	2	Washer
3	60044	2	Bolt
4	61399	1	Engine Guard Rail
5	60753	1	Muffler
6	61406	1	Bolt (Guard Rail Clamp)
7	61449	1	Clamp
8	53439	2	Reflector
9	60001	1	Nut
10	60056	1	Bolt

Engine Guard Rail and Muffler
Fig. 18

